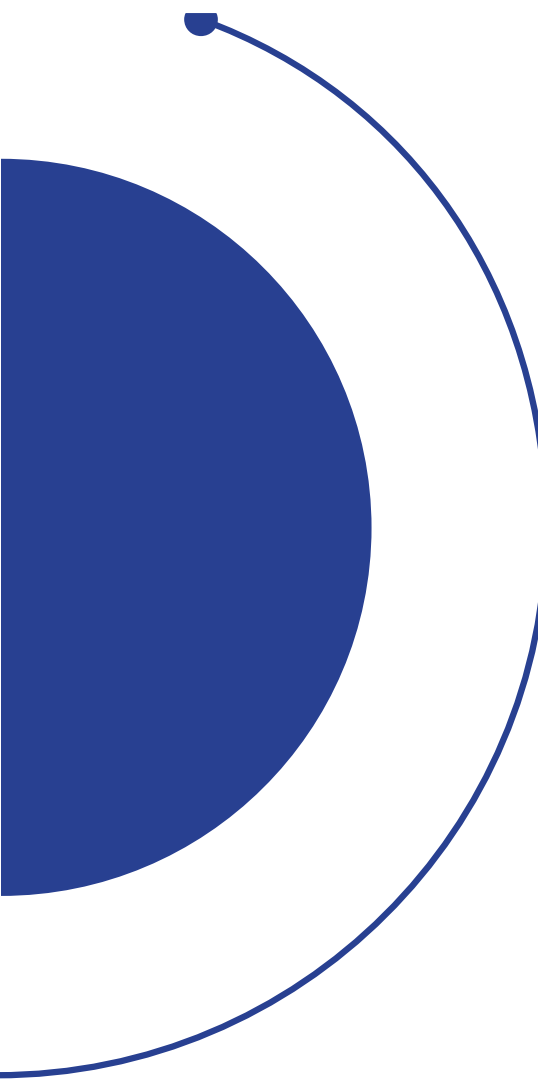




EURISA: Developing a European IMU for Scientific and Commercial Applications

JJ. Bonnefois, P. Cheiney, L. Dutheil, L. Ferraioli,
R. Fredouille, O. Jolly, N. Kossa, G. Lecamp, S. Masson,
JP. Michel, D. Negretto, C. Ollivier, C. Roudier, S. Theil,
C. Sieg, E. de Toldi, X. Weilemann

AIRBUS

 **DLR** Deutsches Zentrum
für Luft- und Raumfahrt
German Aerospace Center

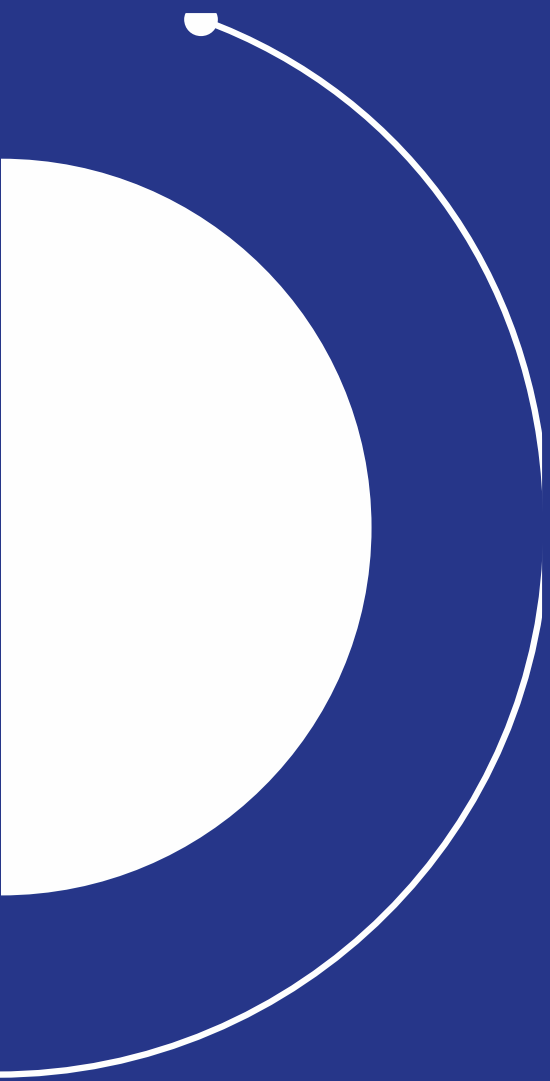
ETH zürich

exail



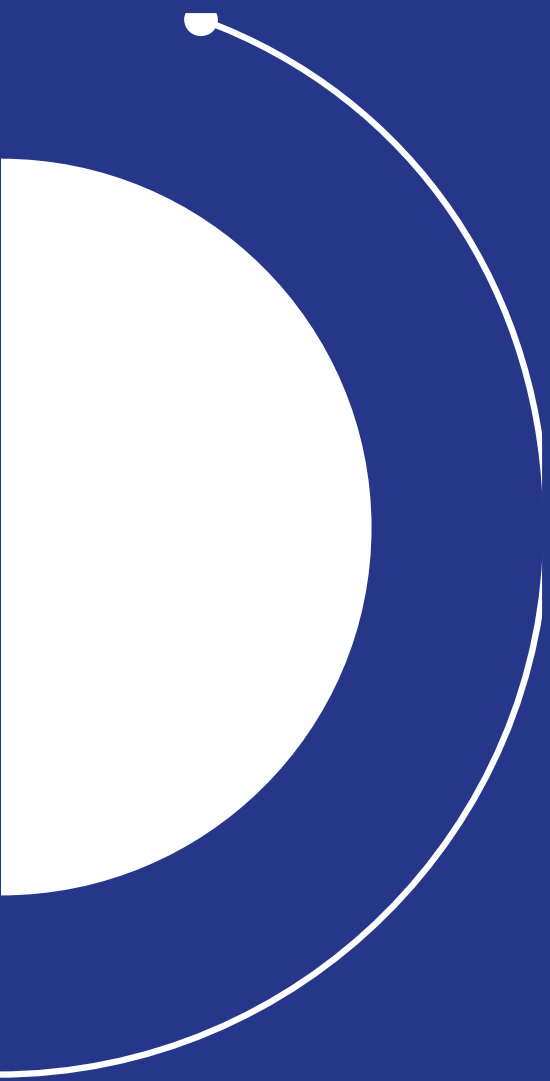
This project has received funding from the
European Union's Horizon 2020 Research and
Innovation Programme under grant agreement No
101004205.





Outline

- 1. Project Presentation**
- 2. Targeted Missions**
- 3. IMU Main Features & Architecture**
- 4. IMU Inertial Measurements**
- 5. Development Progress**



Project Presentation

Inertial Measurement Unit (IMU)

Capture the 6-degrees of freedom in space:

- 3 rotations: 3 gyroscopes (FOG)
- 3 translations: 3 accelerometers (ACC)

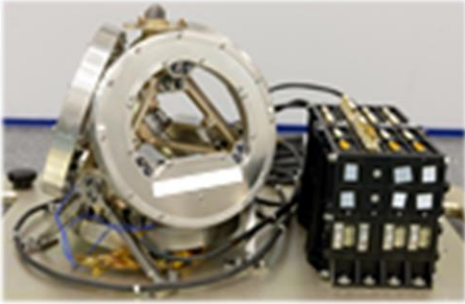
Deliver navigation data:

- Sensors thermal behavior known and modeled
- Thermal model integrated
- On-board navigation algorithm: FPGA

➤ Navigate in harsh thermal and mechanical environments

Extending from Astrix Family

2007

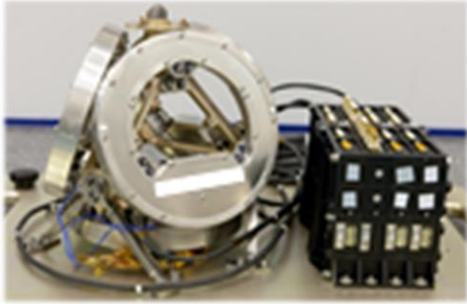


Astrix 200

- Airbus product
- Design and manufacturing of the optical gyroscope
- Tests and validation of sub-systems
- Gyroscope

Extending from Astrix Family

2007



Astrix 200

- Airbus product
- Design and manufacturing of the optical gyroscope
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2017

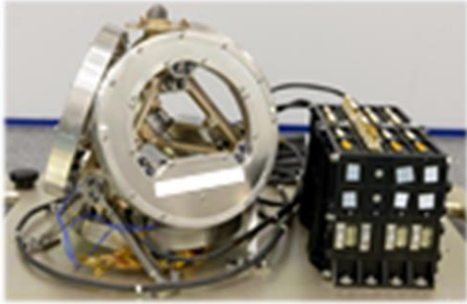


Astrix 1090A

- Airbus product
- Design and manufacturing of the optical gyroscope
- Tests and validation of sub-systems
- Integration of the whole equipment
- Acceptance tests of the equipment
- 6-axis IMU

Extending from Astrix Family

2007



Astrix 200

- Airbus product
- Design and manufacturing of the optical gyroscope
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2017



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2023

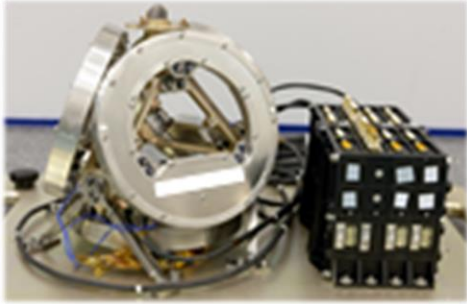


Astrix NS

- Exail product
- Design and manufacturing of the optical **gyroscope**
- Tests and validation of sub-systems
- Integration of the whole equipment
- Acceptance tests of the equipment
- Design of the electronic boards
- Gyroscope

Extending from Astrix Family

2007



Astrix 200

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- Design and manufacturing of the optical gyroscope
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Astrix 1090A

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- Design and manufacturing of the optical gyroscope
- Tests and validation of sub-systems
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2023



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- Design and manufacturing of the optical **gyroscope**
- Tests and validation of sub-systems
- Integration of the whole equipment
- Acceptance tests of the equipment
- Design of the electronic boards
- Gyroscope

2025



- European project lead by Exail
- Integration of the 3 accelerometer channels
- 6-axis integrated IMU

EURISA: a Space European Inertial Measurement Unit

H2020 project supported by the [European Union](#) gathering 4 partners:

AIRBUS

- Market Study
- Specifications
- Expertise



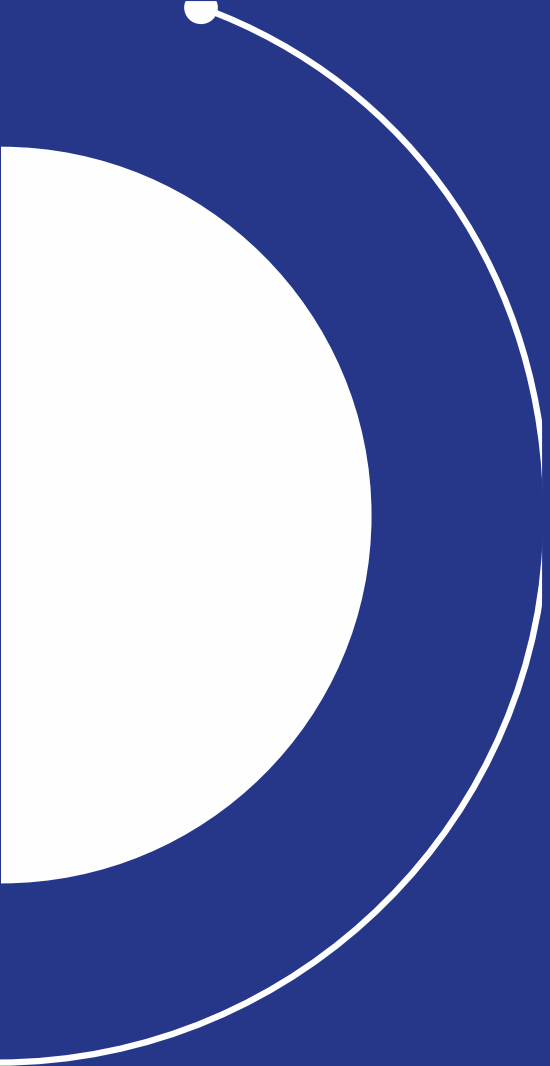
- Algorithm
- Sensor fusion
- Simulation
- Test facilities

ETH zürich

- Accelerometer designed for space electronics

exail

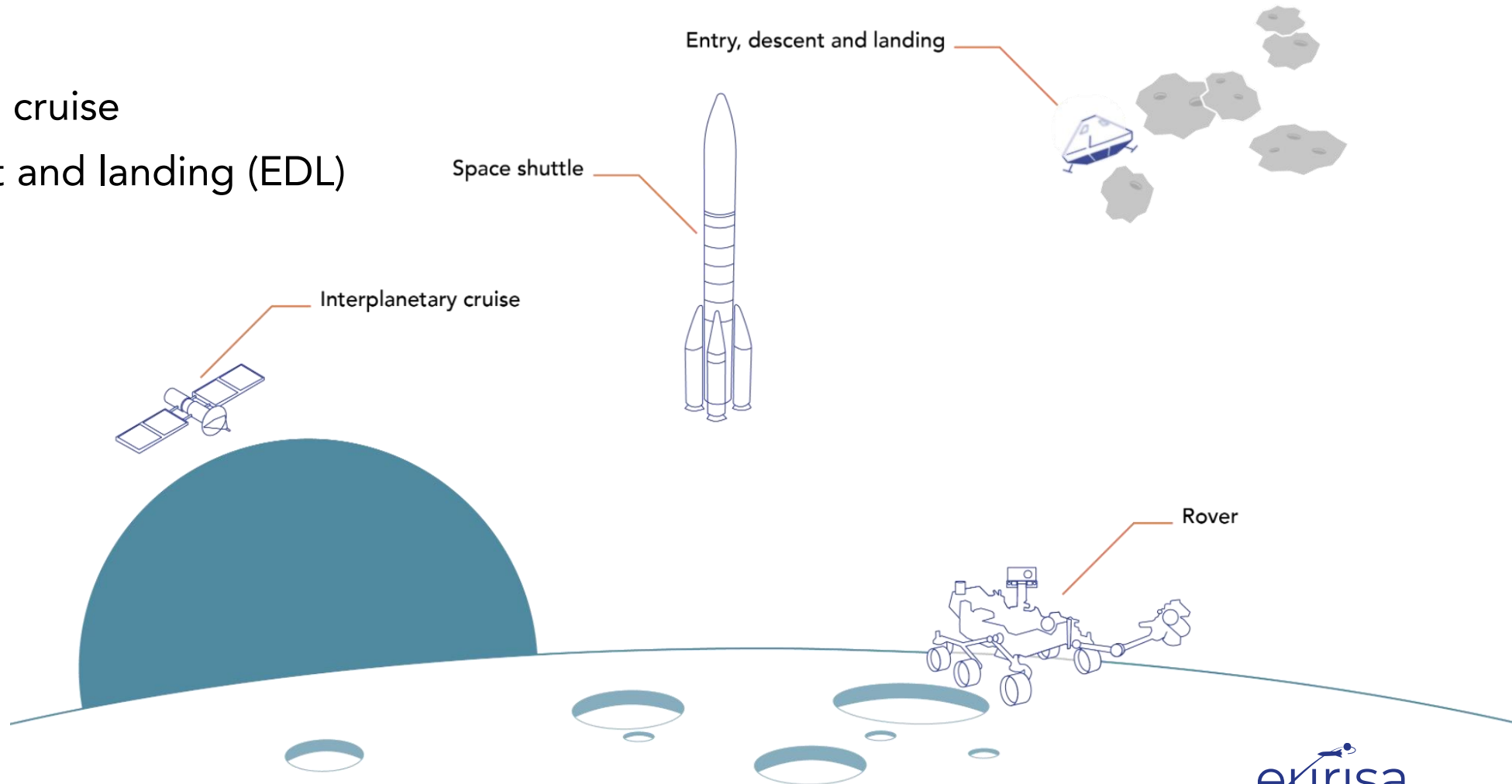
- 3 gyroscopes
- 3 accelerometers
- Electronics
- Algorithms
- Assembly and implementation
- Testing



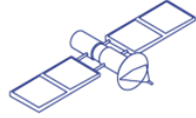
Targeted Missions

Targeted Missions

- Space shuttle
- Interplanetary cruise
- Entry, descent and landing (EDL)
- Rover

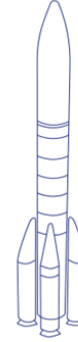
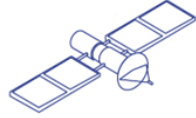


Mission Specificities



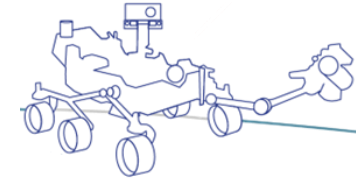
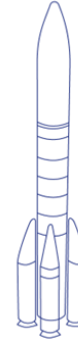
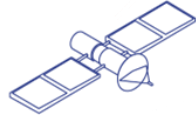
Applications	Interplanetary cruise
Typical Missions	○ Carrier module, ○ In-orbit rendezvous ○ Missions at Lagrange point
Mission Specificities	○ Long-term stability ○ Sensitivity
Technical Requirements	○ FOG/ACC noise ○ FOG/ACC dead zone ○ ACC bias and stability

Mission Specificities



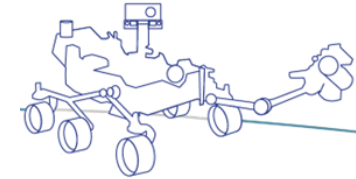
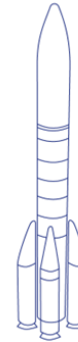
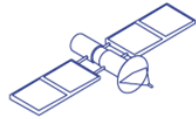
Applications	Interplanetary cruise	EDL and Launchers
Typical Missions	- Carrier module, - In-orbit rendezvous - Missions at Lagrange point	- Moon landing - Mars Robotic Exploration, ExoMars Descent Module
Mission Specificities	- Long-term stability - Sensitivity	Harsh mechanical/thermal environment
Technical Requirements	- FOG/ACC noise - FOG/ACC dead zone - ACC bias and stability	- FOG/ACC performance ranges - FOG/ACC scale factor misalignments

Mission Specificities

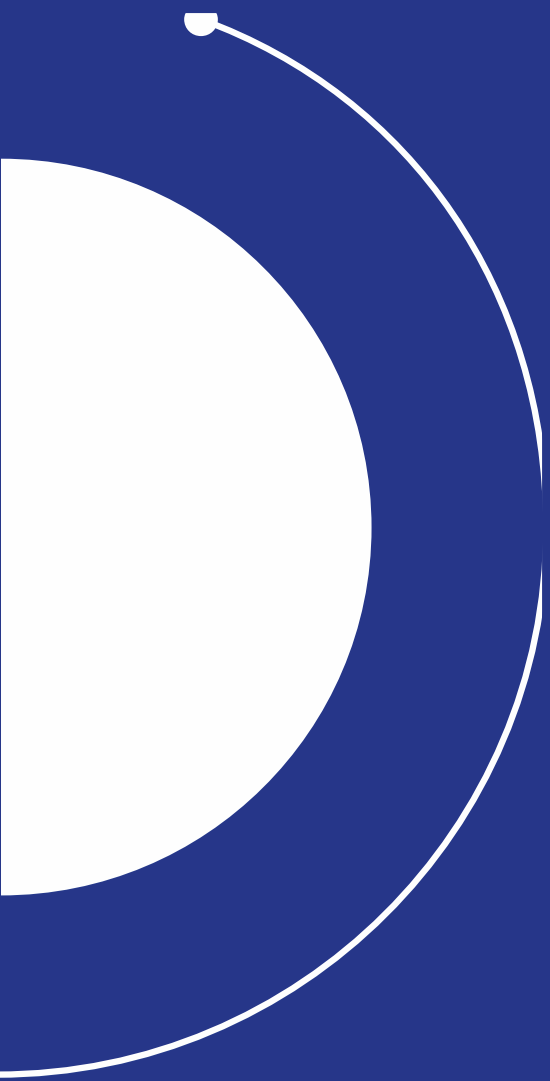


Applications	Interplanetary cruise	EDL and Launchers	Rover
Typical Missions	- Carrier module, - In-orbit rendezvous - Missions at Lagrange point	- Moon landing - Mars Robotic Exploration, ExoMars Descent Module	- Lunar programs/missions, MMX - Mars Robotic Exploration
Mission Specificities	- Long-term stability - Sensitivity	Harsh mechanical/thermal environment	Electrical and space efficiencies
Technical Requirements	- FOG/ACC noise - FOG/ACC dead zone - ACC bias and stability	- FOG/ACC performance ranges - FOG/ACC scale factor misalignments	- System mechanical footprint - Power consumption

Mission Requirements



Sensors		Interplanetary cruise	EDL and Launchers	Rover
FOG	Range	$\pm 10^\circ/\text{s}$ (sat. $> 500^\circ/\text{s}$)	$\pm 100^\circ/\text{s}$ (sat. $> 800^\circ/\text{s}$)	$\pm 10^\circ/\text{s}$ (sat. $> 500^\circ/\text{s}$)
	Bias	$0.15^\circ/\text{h}$	$0.15^\circ/\text{h}$	$0.5^\circ/\text{h}$
	Scale F ^{or}	300 ppm	50 ppm	1,000 ppm
ACC	Range	$\pm 0.1 \text{ g}$ (sat. $\pm 0.5 \text{ g}$)	$\pm 12 \text{ g}$ (sat. $\pm 20 \text{ g}$)	$\pm 1 \text{ g}$ (sat. $\pm 3 \text{ g}$)
	Bias	$50 \mu\text{g}$	$300 \mu\text{g}$	$500 \mu\text{g}$
	Scale F ^{or}	500 ppm	150 ppm	1,000 ppm
Sampling Rate		$\leq 20 \text{ Hz}$	$\leq 100 \text{ Hz}$	$\leq 10 \text{ Hz}$
Mechanical Environment		$\leq 0.1 \text{ g}$ [0 , 1 kHz]	$11 \text{ g}_{\text{RMS}}$ [0 , 10 kHz]	$\leq 0.1 \text{ g}$ [0 , 1 kHz]

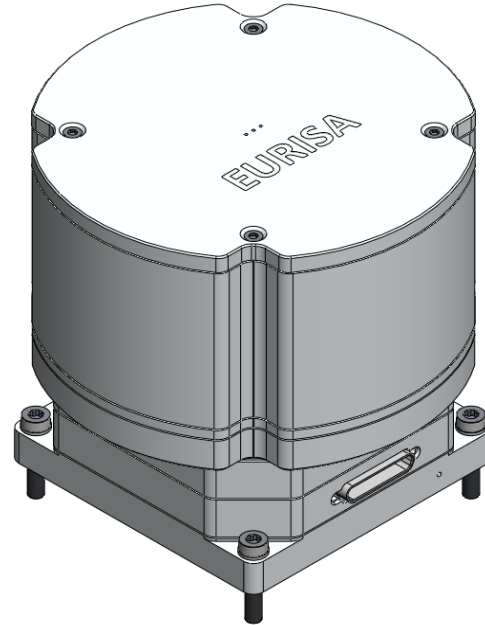
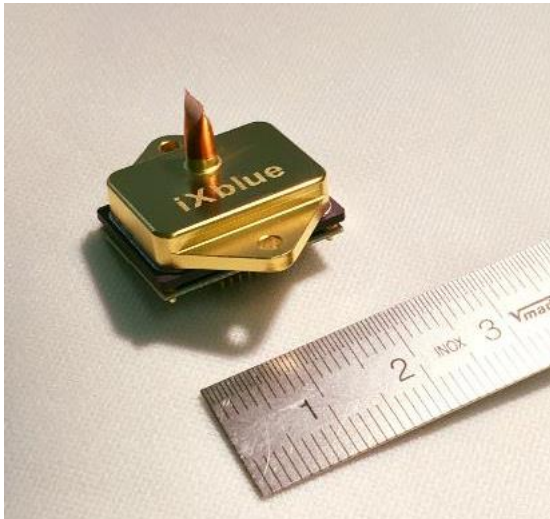


IMU Main Features

Inheritance of Astrix Family and Pioneers

Small volume and low power

- 2 liter (½ gallon)
- < 2 kg (4 lbs)
- 12 W



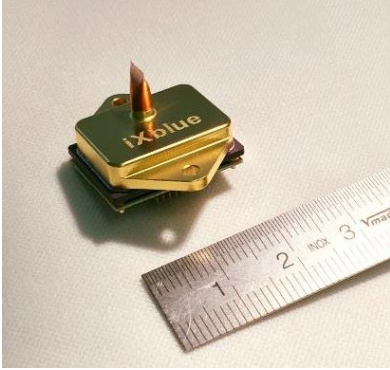
Fast

- > 1 kHz internal bandwidth
- Data rate up to 500 Hz
- Accurate data in less than 1 s

Durability

- GEO 15 years + EOR (LEO compatible also)
- 800 FITS target for GEO 15 years + EOR (FIDES 2009)

Inheritance of Astrix Family and Pioneers



Electronics

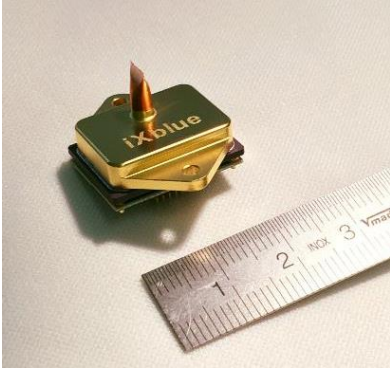
Inheritance

- FPGA based
- Design rules
- Reduction of the number of components

Innovation

- ITAR free
- Space ACC
- Exail smallest ACC

Inheritance of Astrix Family and Pioneers



Electronics

Inheritance

- FPGA based
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- Reduction of the number of components

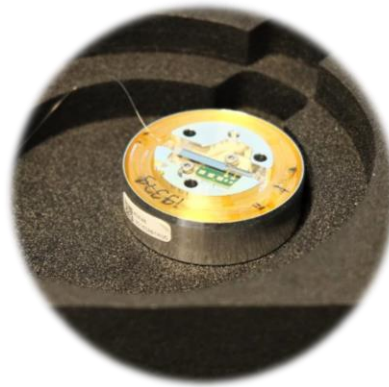
Innovation

- ITAR free
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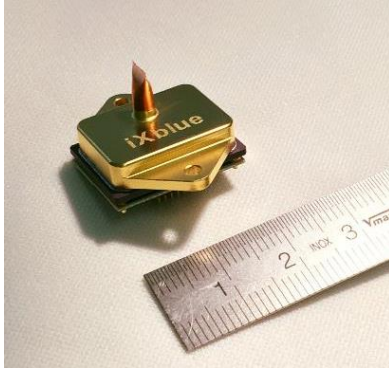
Optics

Inheritance

- Homemade optical parts manufacturing (rad-hard fiber, modulators)
- Compact optical components



Inheritance of Astrix Family and Pioneers



Electronics

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- FPGA based
- Design rules
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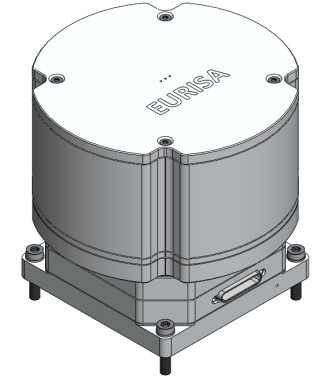
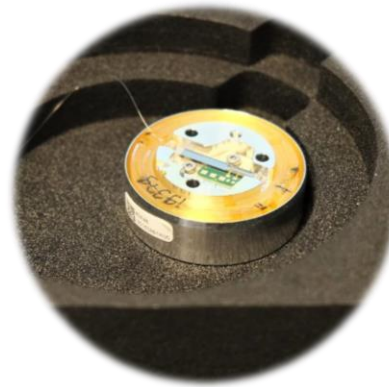
Innovation

- ITAR free
- Space ACC
- Exail smallest ACC

Optics

Inheritance

- Homemade optical parts manufacturing (rad-hard fiber, modulators)
- Compact optical components



Mechanics

Inheritance

- Symmetrical pyramid
- Compact magnetic shield

Innovation

- Includes 3 ACC channels
- Compact design
- Harsh environment compatible

Inheritance of Astrix Family and Pioneers

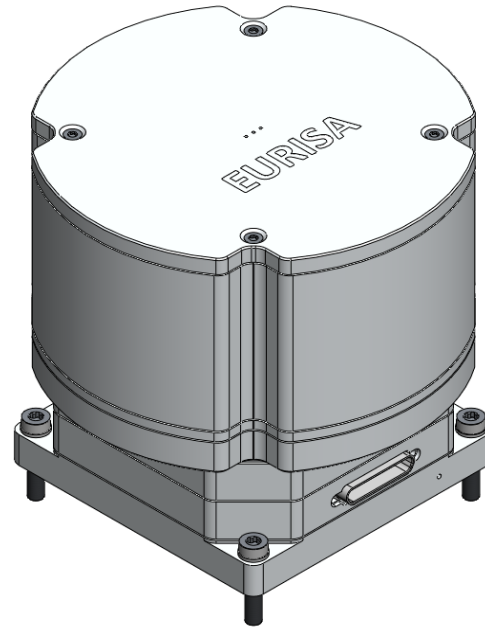
Small volume and low power

- 2 liter (½ gallon)
- < 2 kg (4 lbs)
- 12 W

Performance

	FOG	ACC
Dynamic range	$\pm 800^\circ/\text{s}$	$\pm 12 \text{ g}$
Bias stability over 1h (steady temperature)	10 ppm	20 μg
Scale factor stability (all effects)	300 ppm	150 ppm
Angular Velocity Random Walk (ARW VRW)	$0.0025^\circ/\sqrt{\text{h}}$	4 $\text{mm/s}/\sqrt{\text{h}}$

No other noise contributors for FOG technology like AWN, flicker noise...

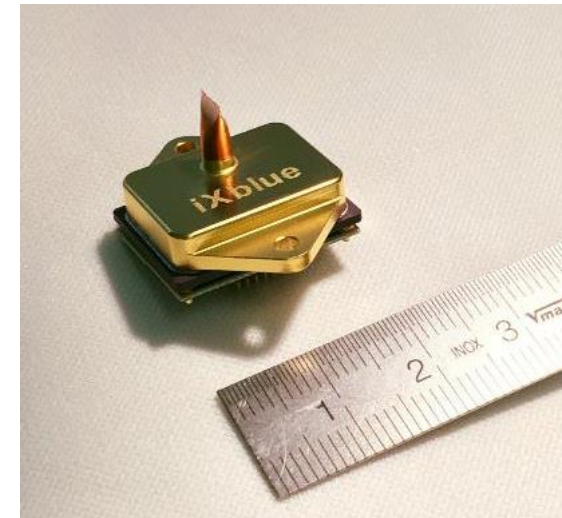


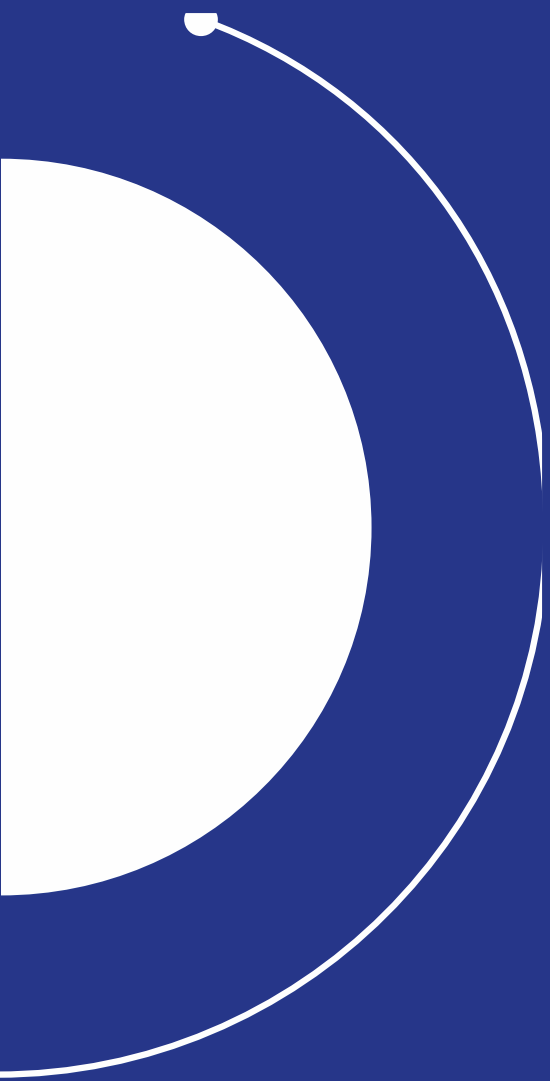
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Durability

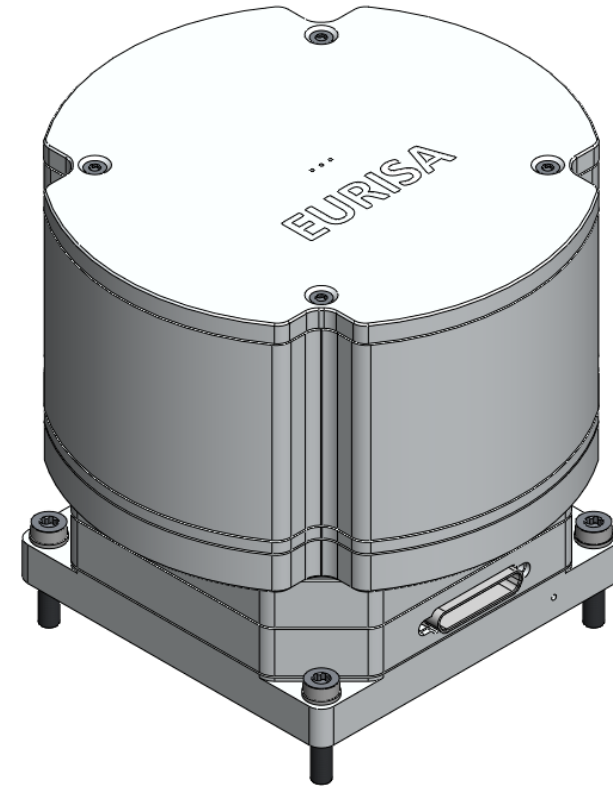
- GEO 15 years + EOR (LEO compatible also)
- 800 FITS target for GEO 15 years + EOR (FIDES 2009)





IMU Architecture

IMU Architecture



IMU Architecture

3 FOG + 3 ACC mounted on a solid pyramid:

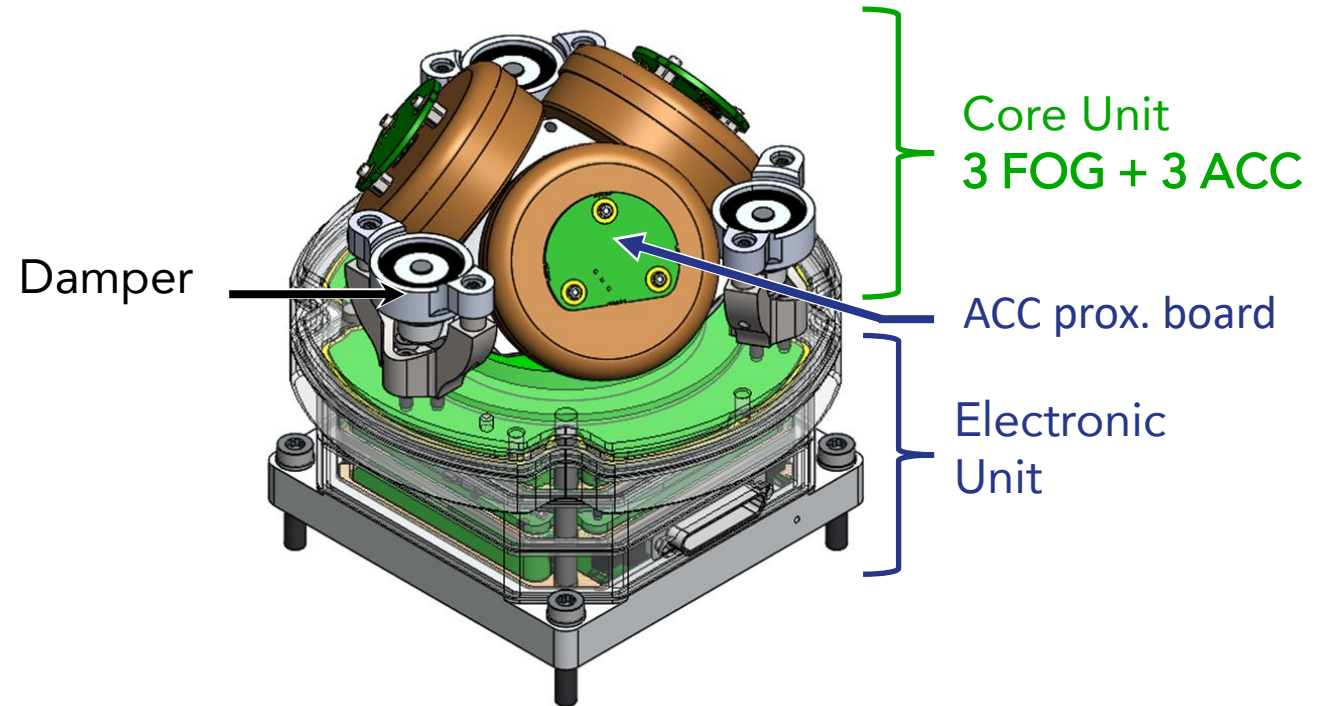
- Robust **Orthogonality, Harmonization**
- Low **deformation** in harsh environment

Damped pyramid:

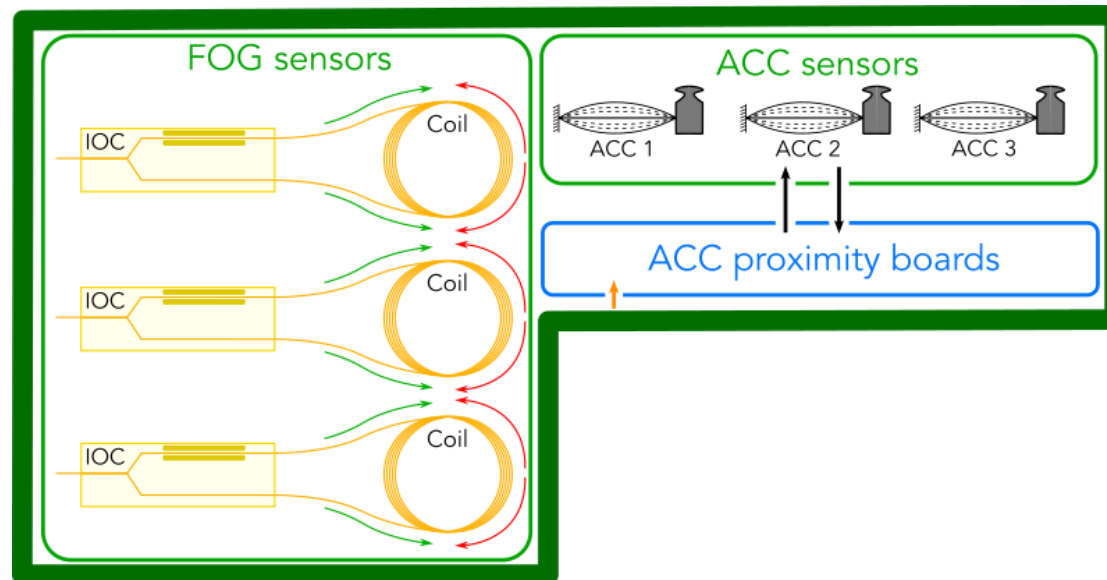
- Safe for **severe** mechanical environment

On-board electronics:

- On-board system-tailored **thermal model**
- **Coning-scuttling** compensation
- **Integrated navigation** algorithms



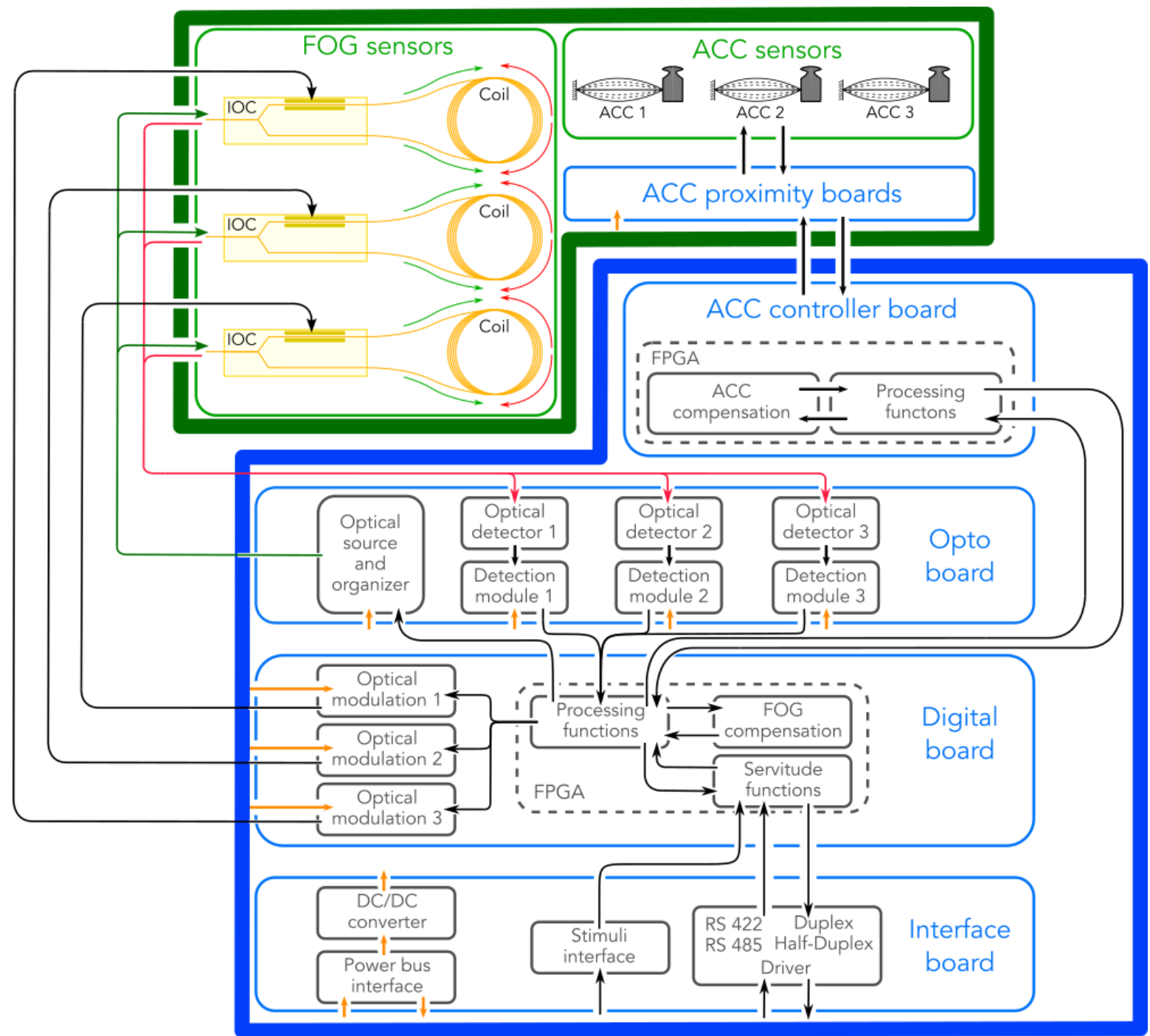
IMU Architecture

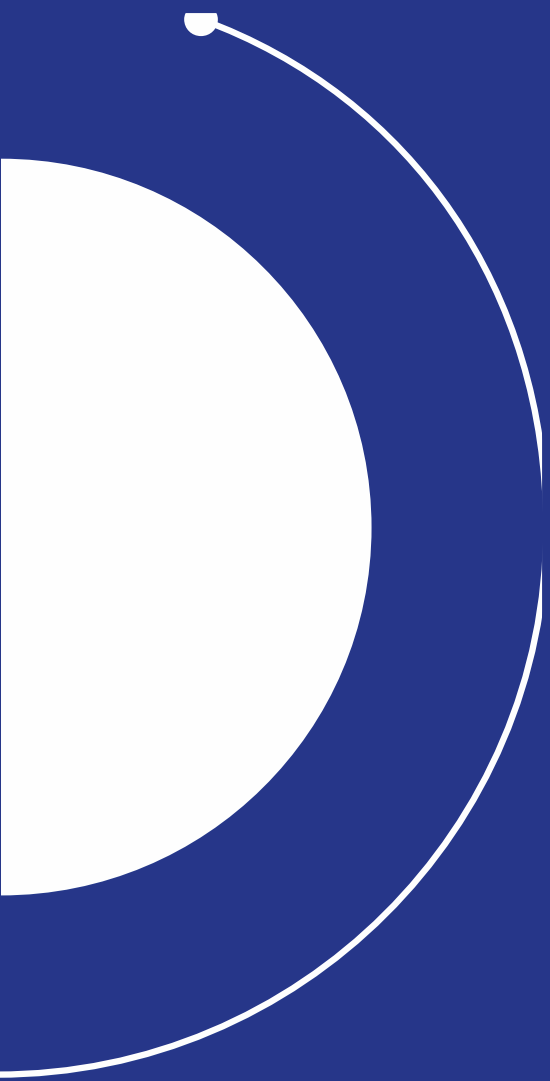


IMU Architecture

Digital board integrates on-board IMU intelligence:

- **Sensor Dynamic compensation**
- **Coning-Sculling compensation**
- **Lever Arm compensation**





IMU Inertial Measurements

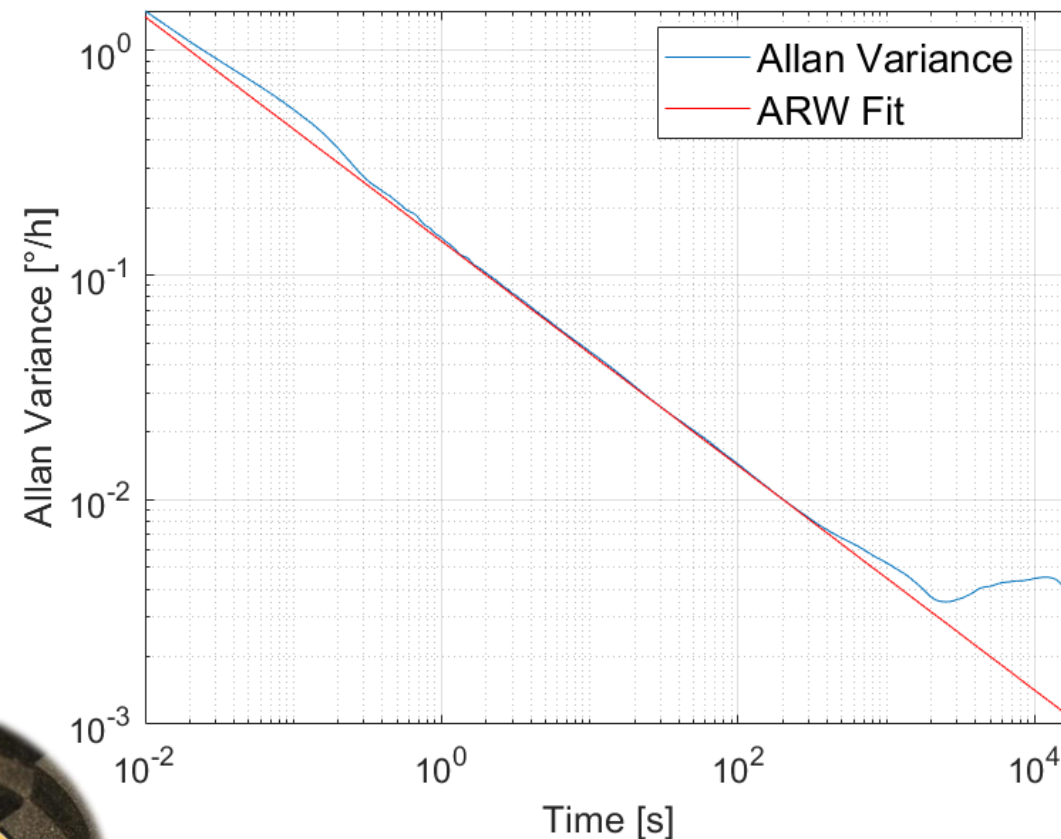
FOG Noise Performance

Allan Variance

ARW below **$0.0025^\circ/\sqrt{h}$** on all the bandwidth

- No quantization
- No other noise contributors (ARW, RRW)
- Engineering model's **ARW** measurement **$0.00231^\circ/\sqrt{h}$**
- Stable in the **$[-15; 55]^\circ\text{C}$** (**$[5; 131]^\circ\text{F}$**)

Power spectral density confirms the noise **flatness** over the **full-frequency** range



FOG Thermal Modeling

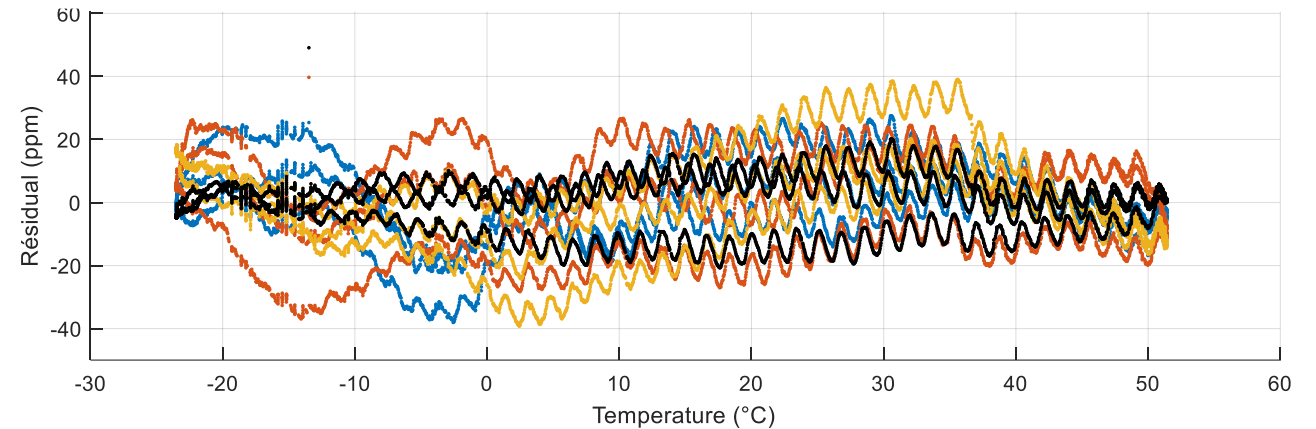
Inheritance from the development of **Astrix NS**, all systems:

- Are individually calibrated in temperature using thermal profiles
- Embed and run their **individually-tailored** thermal compensation model

Thermal chamber on
3-axis rotating table



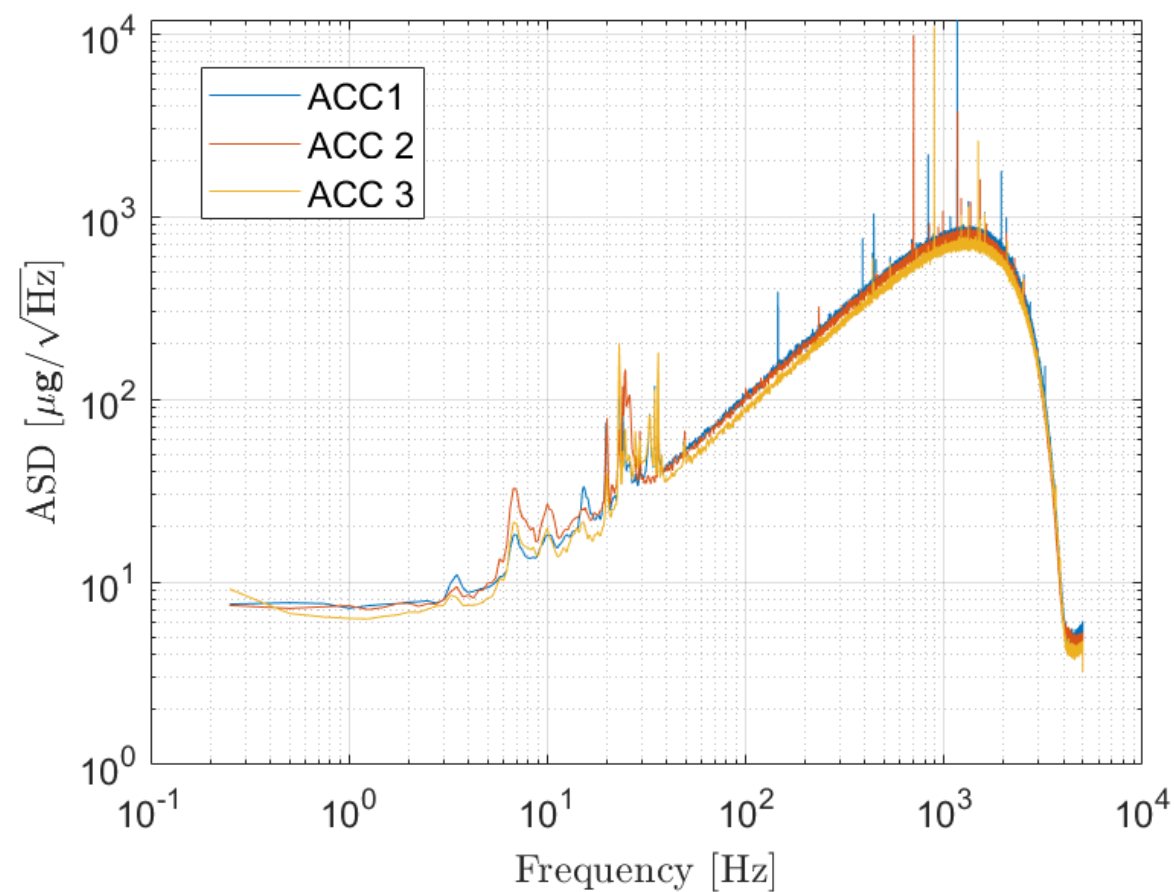
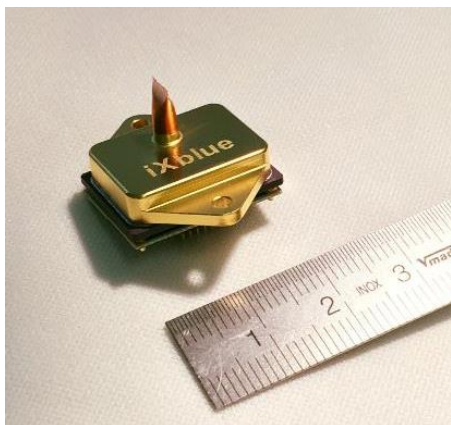
Modelled IMU: Scale factor residual below 50 ppm

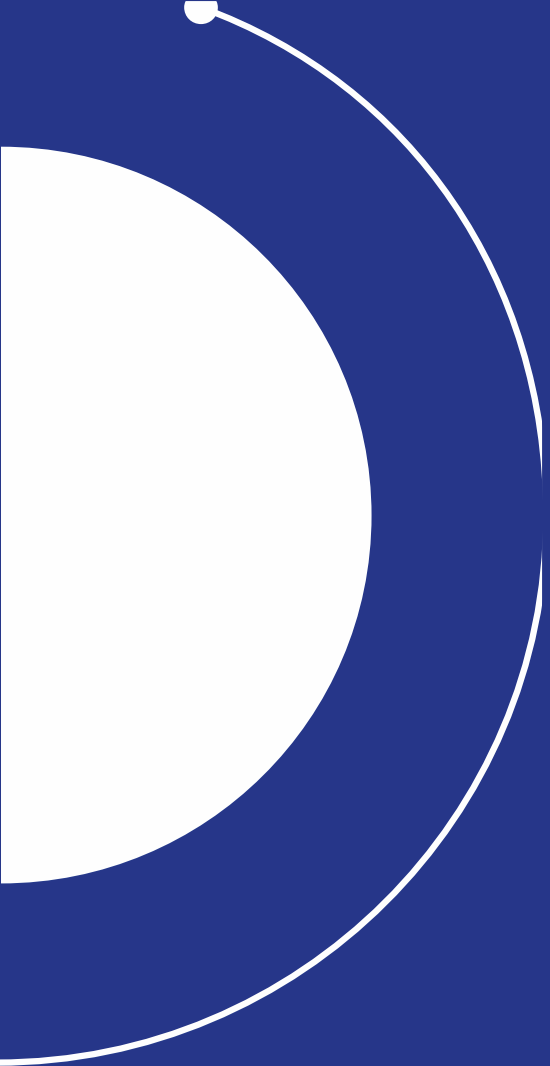


Scale factor residual after thermal modeling on
Astrix NS

ACC Noise Performance: Amplitude Spectrum Density (ASD)

ASD match $8 \mu\text{g}/\sqrt{\text{Hz}}$ at 3Hz
In-run stability $< 10 \mu\text{g}$



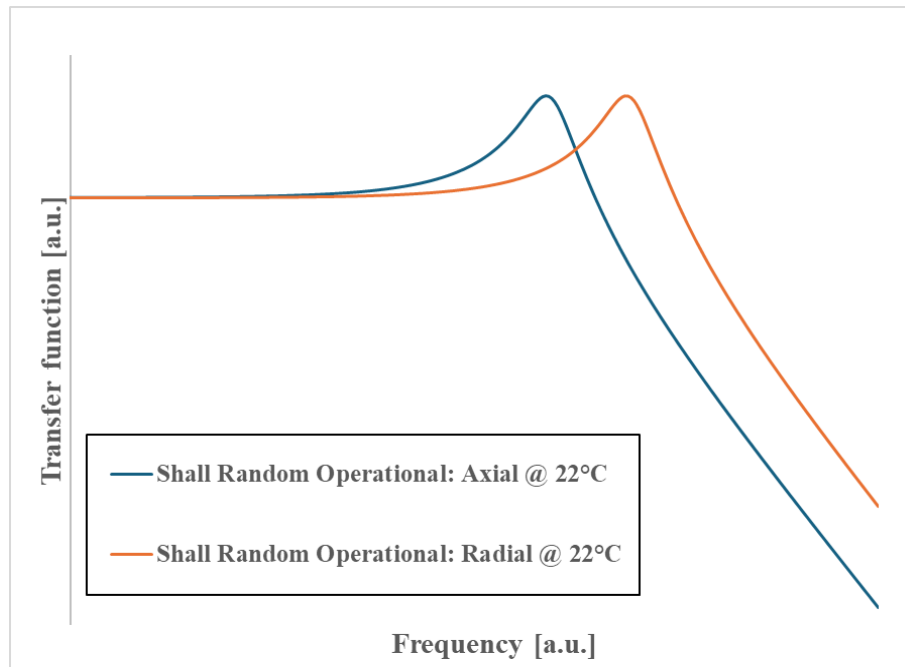


Development Progress

Environmental Tests

Dampers' Validation:

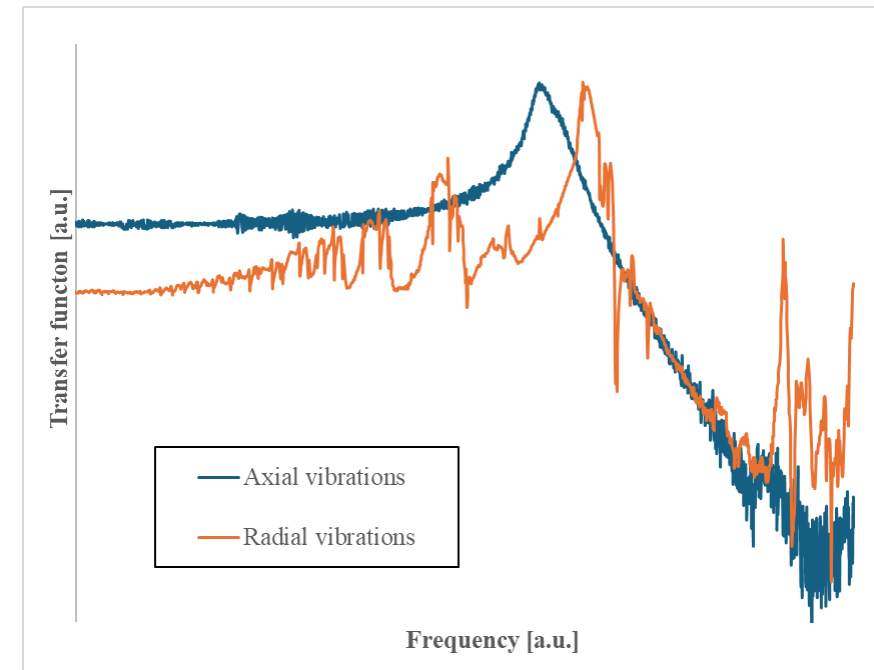
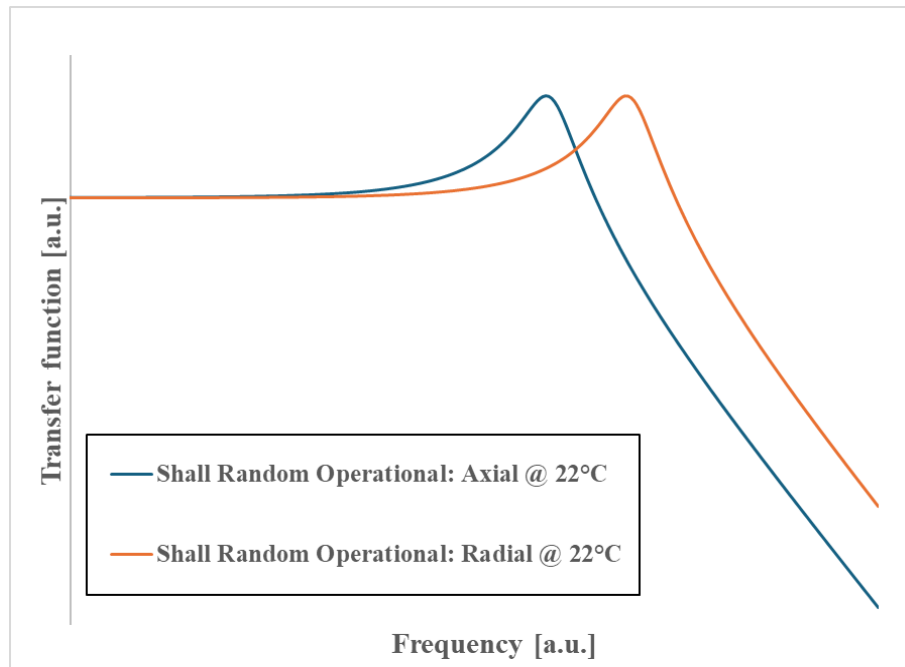
- Quality factor
- Resonance frequency
- Maximum displacement
- Sensor survival



Environmental Tests

Dampers' Validation:

- Quality factor
- Resonance frequency
- Maximum displacement
- Sensor survival

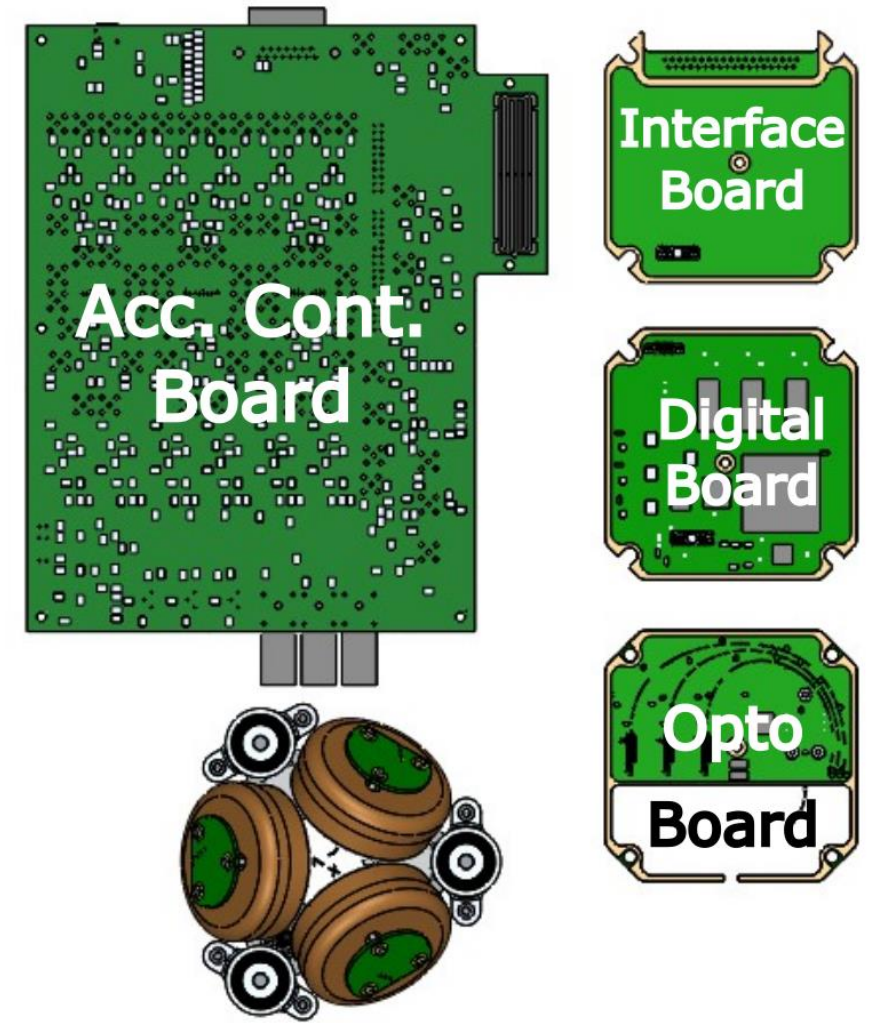


Currently

Building a **flat IMU** (complete IMU out of housing):

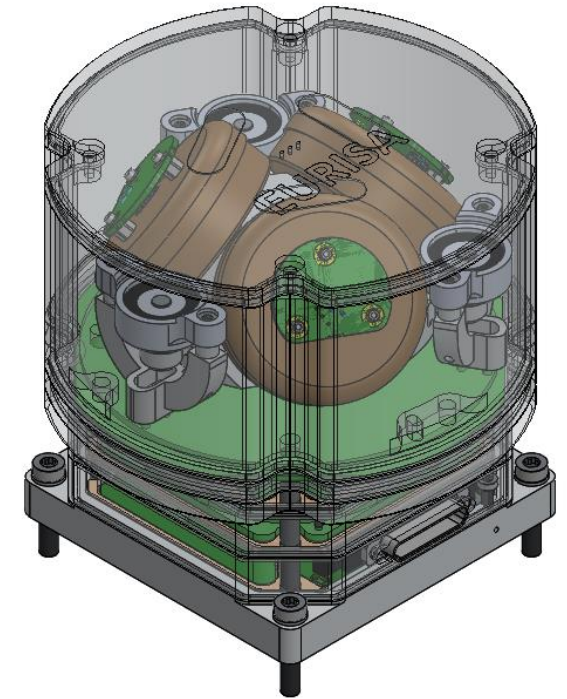
- Inject VHDL code (FPGA)
- Test communication protocols
- Thermal modeling
- First inertial performance tests

New design of the ACC controller board and build the **first EM** for exhaustive testing.



When ?!

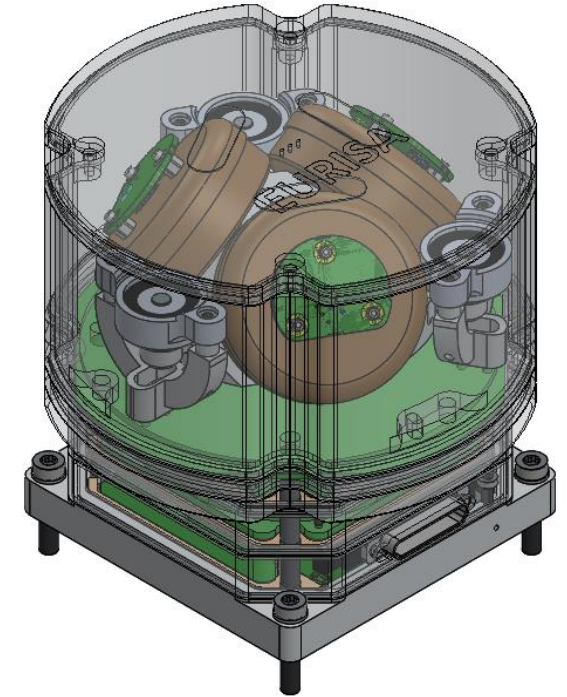
- First EM available in 2025 and fully tested in late 2025 in the scope of the H2020 project.
- FM available following qualification (crucial qualification heritage from Astrix NS) in the coming years.



When ?!

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- FM available following qualification (crucial qualification heritage from Astrix NS) in the coming years.

Exail thanks its partner in the **EURISA** project **Airbus DS**, **DLR** and **ETHZ**, the **European Union**.



Q&A

Thank you for your attention



This project has received funding from the European Union's Horizon 2020 Research and Innovation Programme under grant agreement No 101004205.

eurisa